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D4039-043
Job Sheet 187129



Part No: D4039-043

Job Qty: 2 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4039 REV D IPP RevA: new issue DD 09.12.15 verified by:EC IPP REV B:AS PER ECN 10-563 10-09-28 JLM VERIFIED BY:DD IPP REV. C AS PER ECN 18-592 18/05/07 JFS VERIFIED BY:DD

Ship Via:

007534

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-3		JAN 14 2019
100	Small Fab	2 pcs	12/14/18	12/14/18	0.00	1.50	Small Fab-5		JAN 14 2019
110	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC5		JAN 14 2019
120	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		JAN 15 2019
130	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		JAN 15 2019

Part Op 100 - 1- Install bushing as per dwg. (Note 8). After bushing as warm up to room temperature, verify 0.257" hole in Descriptions: bushing. Ream if required. 2- Assemble lanyard to bracket as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2690-6	Lanyard	2 Ea (1 ea)	100-Small Fab	5140840
D4039-3	Aft Bracket	2 Ea (1 ea)	100-Small Fab	5137846
D5626-1	Bushing	4 Ea (2 ea)	100-Small Fab	5084274
MS17984-C416	Quick Release Pin	2 Ea (1 ea)	100-Small Fab	507402x1 5057508
MS21042L3	Nut	2 Ea (1 ea)	100-Small Fab	5132304
MS27039-1-11	Screw	2 Ea (1 ea)	100-Small Fab	51438326.83
NAS1149D0363J	Washer	6 Ea (3 ea)	100-Small Fab	5123436

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	D2690-6	2	13	0
	D4039-3	2	0	0
	D5626-1	4	8	0
	MS17984-C416	2	2	0
	MS21042L3	2	3,657	0
	MS27039-1-11	2	236	0
	NAS1149D0363J	6	1,922	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐																	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)															
Description Work Order Deviation				Disposition																	
				Completed By																	
				Lead hand / Supervisor																	
				QC / QA Coordinator																	
FAULT CATEGORY																					
<table border="0"><tr><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Off-set/Set-up</td><td></td></tr></table>								☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Tolerance	☐ Grain Direction	☐ Drawing	☐ Weld	☐ Finish	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Misread	☐ Off-set/Set-up	
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Container No: S145184



Part: D4039 - 043

Job No: 187129

Serial No/Batch: S145184

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/16/19